

## Core Switch S5



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To check this, manually move the switch to the front and back and see if the print core lifts and lowers as expected. If it does not, the print head must be partially disassembled to fix this.



That is a normal behavior, and the switch on the right side of the print head will raise or move the nozzle of print core 2. You can check if the switch is working and if not do a manual ...



When trying to print with my first print core I get this error. I think it's something to do with the second print core which I've tried (unsuccessfully) to unblock. I've tried recalibrating bed level, hot and cold ...



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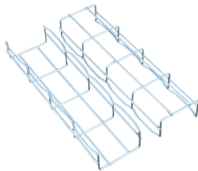
When the wire's insulation is damaged, the core can come into contact with the metal fan bracket, which disrupts the leveling measurements. The front fan should be replaced; contact support or your local ...



This page describes how to install the second print core before first use, during the welcome setup. Note: The process and print core compatibility for the UltiMaker S6 and S8 are different.



Comprehensive guide to Core, Distribution, and Access Switches. Roles in the network and important parameters explained.



In the Configuration menu, select the print core you want to change and select Change. Wait for the print core to heat up, unload the material, and cool down again.



It is important that print core switching functions well for active leveling and a correct nozzle alignment in dual-extrusion prints. The lift switch is already calibrated at the factory, but calibration can also be ...



Navigate to the Maintenance menu and perform the lift switch calibration. Carefully observe the functioning of the lift switch mechanism and that the second print core is lifted and lowered correctly.



Note: If there are no articles listed in this section, try selecting one of the category's subtopics from the row above (below the title). Due to the way the articles are organized, not all ...

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